

Date: Thursday, 2/1/2007 2:49:46 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VALVE MOUNTING BRACKET		
Job Number	: 30577		Part Number	: D22891		
Estimate Number	: 12688		Drawing Number	: D2289 REV 2 <i>B C</i>		
P.O. Number	:		Project Number	: N/A <i>1326107 C</i>		
This Issue	: 2/1/2007	S.O. No. :	Drawing Revision			
Prsht Rev.	: NC		Material			
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	:		Due Date	: 3/15/2007		
Written By	:		Qty:	4		
Checked & Approved By	:		Um:	Each		
Comment	: Est Rev:A		New Issue 07-02-01	JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S063	5052-H32 .063 Sheet Comment: Qty.: 0.0609 sf(s)/Unit Total : 0.2436 sf(s) 5052-H32 .063 Sheet Batch: <i>m19059</i> <i>m1 07 02 26</i> (4)
2.0	WATER JET	FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2289 Dwg Rev: <i>C</i> <i>m1 07 02 26</i> (4) Prog Rev: <i>C</i>
	2-Deburr if necessary	<i>SAD 07/03/07</i> (4)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>m1 07 02 26</i> (4) Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK Comment: SECOND CHECK <i>07/02/07 (4)</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Bend as per dwg D2289 <i>SB 07/02/05</i> (4)

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/1/2007 2:49:46 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE MOUNTING BRACKET

Job Number: 30577

Part Number: D22891

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2/07/03/05 (4)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

2/07/03/05 (4) CW

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2/07/03/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

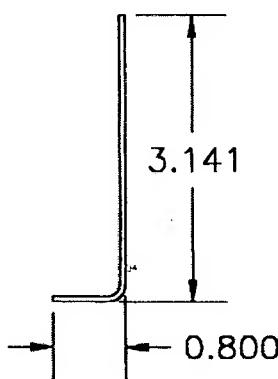
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

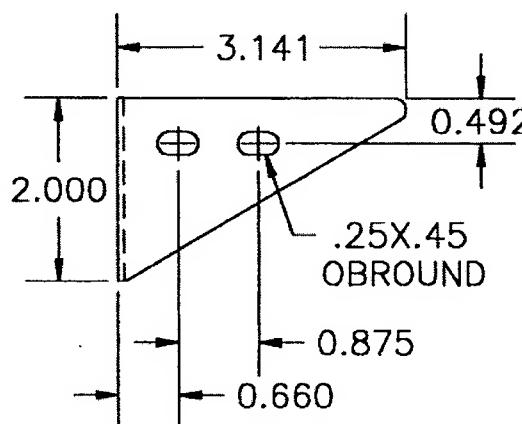
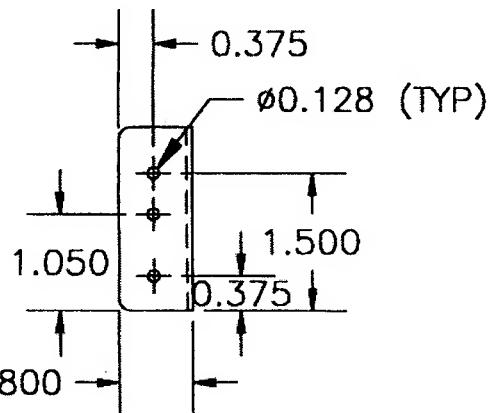
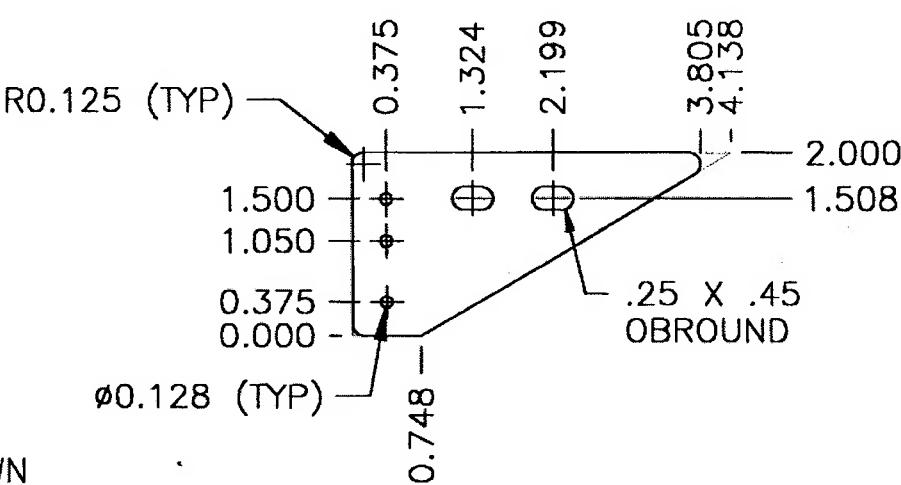
NOTE: Date & initial all entries

DARTQA COPY
ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO. D2289
B.W.	R.W.	DATE 94.12.21
		TITLE VALVE MOUNTING BRACKET
C	96.01.15	SCALE 1:12 CORRECTED FLAT PATTERN



D2289-1 SHOWN
D2289-2 OPPOSITE



BEND RADIUS: 0.125
MATERIAL: 5052-H34 0.063 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30577

DART AEROSPACE LTD	Work Order:	30571
Description: Valve Mounting Bracket	Part Number:	D2289-1
Inspection Dwg: D2289, Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	<i>ml</i>	Audited by:	<i>AS</i>	Prototype Approval:	
Date:	07/02/26	Date:	07/02/26	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	